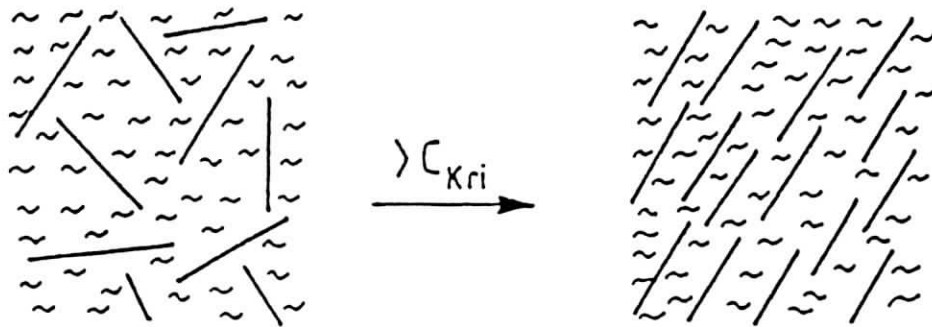


Lyotropic LC-Solutions

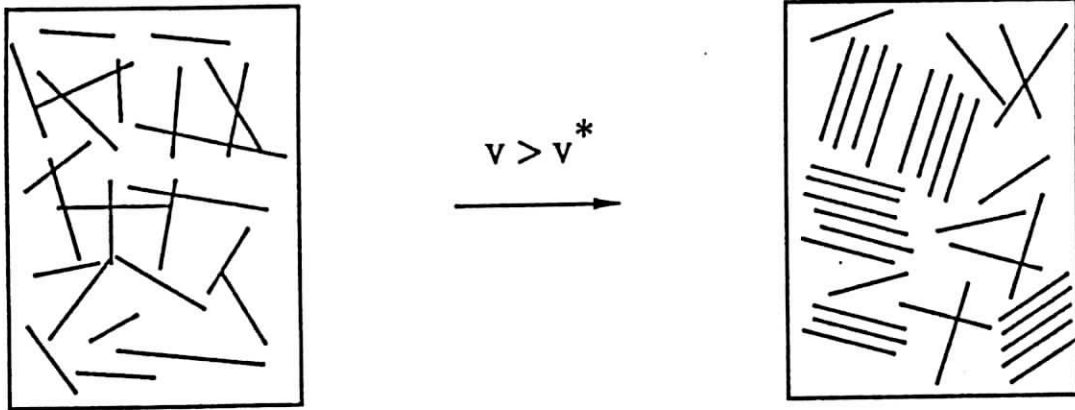


Formation depends on:

- chain stiffness (axial ratio)
- molecular weight
- concentration
- solubility
- temperature

Problems for rod-like polymers:

- viscosity
- gelation or crystallization at RT
- limited temperature stability



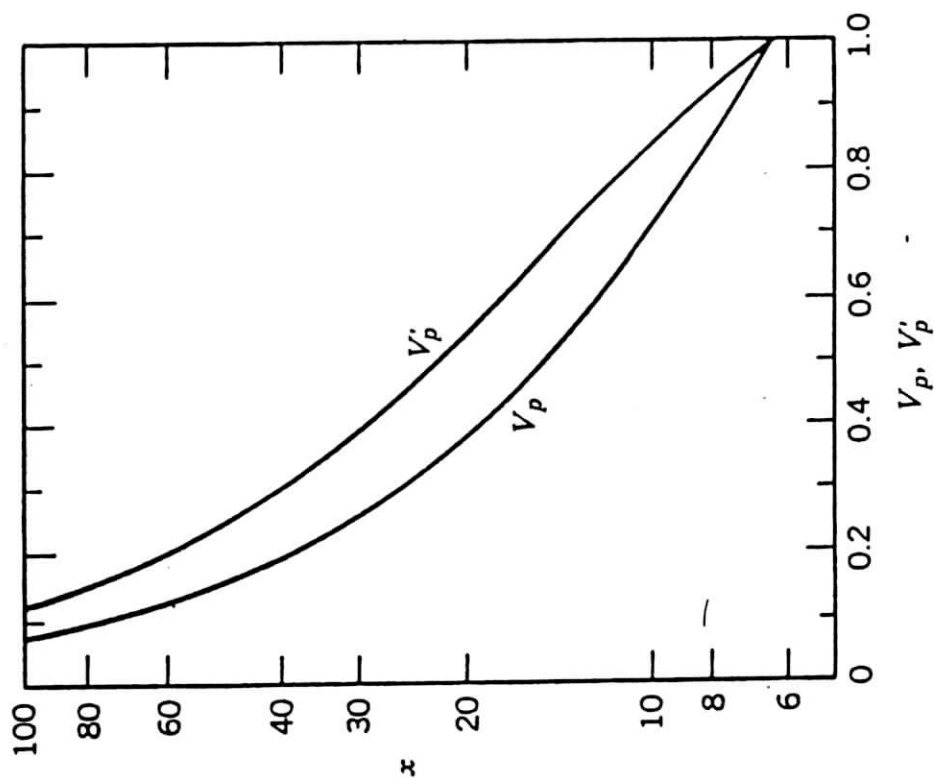
P.J. Flory, Proc. Royal Soc. (London), A 234, 73 (1956)

onset of stable anisotropy in solutions of rod-like particles:
occurs at:

$$v_2^* \sim (8/x)(1-2/x)$$

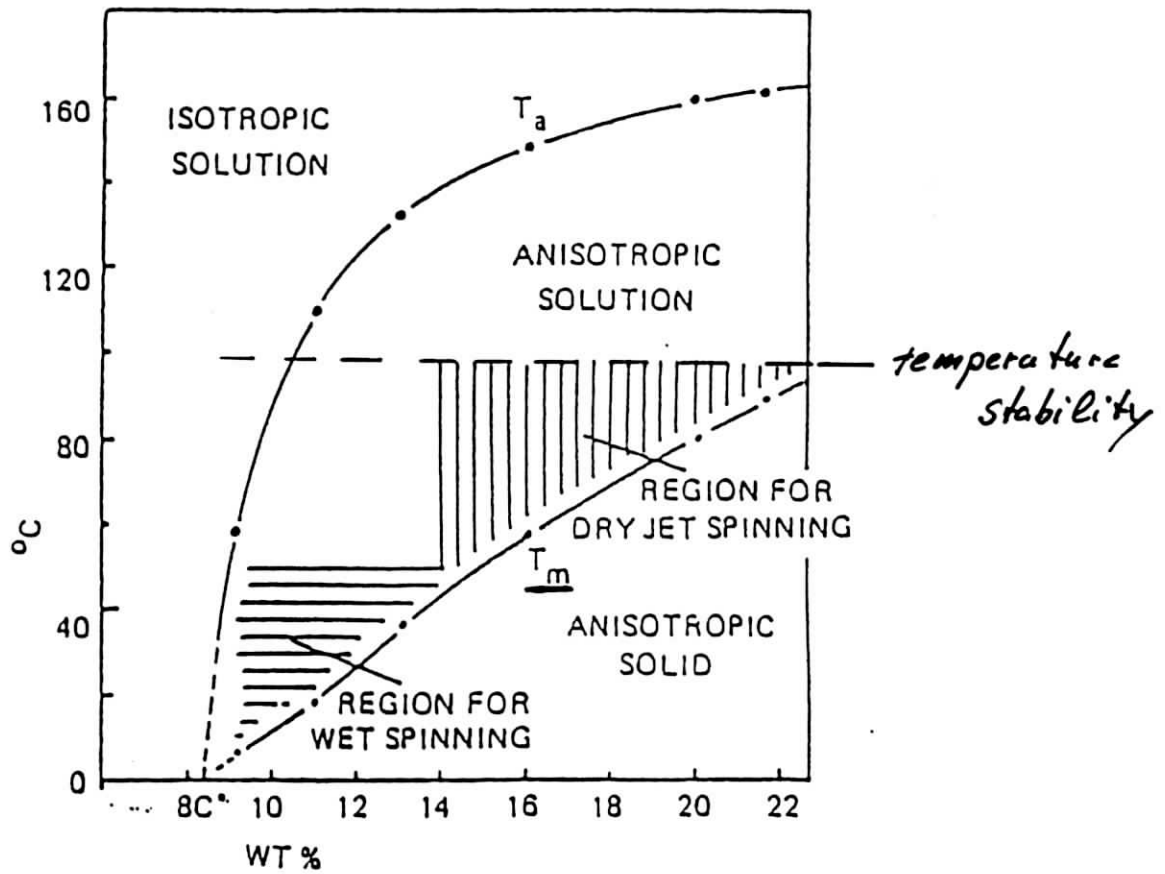
v_2 = volume fraction of rods

x = axial ratio (length/diameter)



Compositions of coexisting isotropic and anisotropic phases expressed in volume fractions V_p and V'_p , respectively, as functions of the axial ratio x of hard rods in athermal solutions. Courtesy of Springer-Verlag.

Phase diagram of PPTA in
100 % H₂SO₄



after: B. Jingsheng et al., J. Appl.
Polym. Sci., 26, 1211 (1981)

And like molecules -- Lyotropic PCs

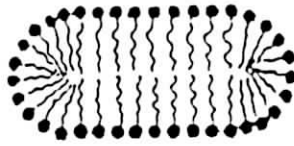
Compound	Structure	Lyotropic solution
poly(1,4-phenylene-2,6-benzobisimidazole)		methanesulfonic acid
poly(1,4-phenylene-2,6-benzobisoxazole) (PBO)		methanesulfonic acid chlorosulfonic acid 100% sulfuric acid
poly(1,4-phenylene-2,6-benzobisthiazole) (PBT)		5-10% in polyphosphoric acid methanesulfonic acid

(from Kwolek et al. Encyclopedia of Polymer Science, Vol.9)

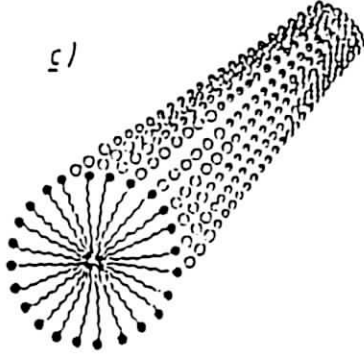
a)



b)



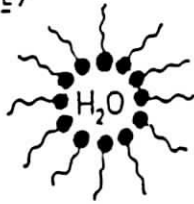
c)



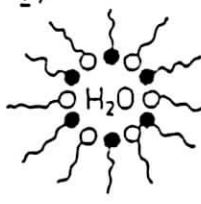
d)



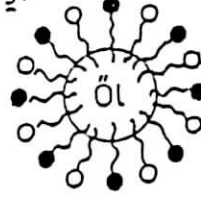
e)



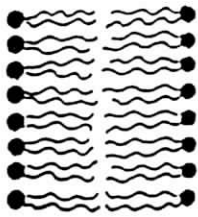
f)



g)



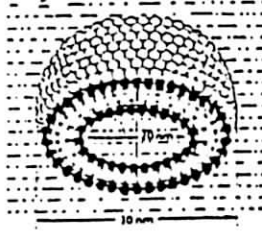
h)



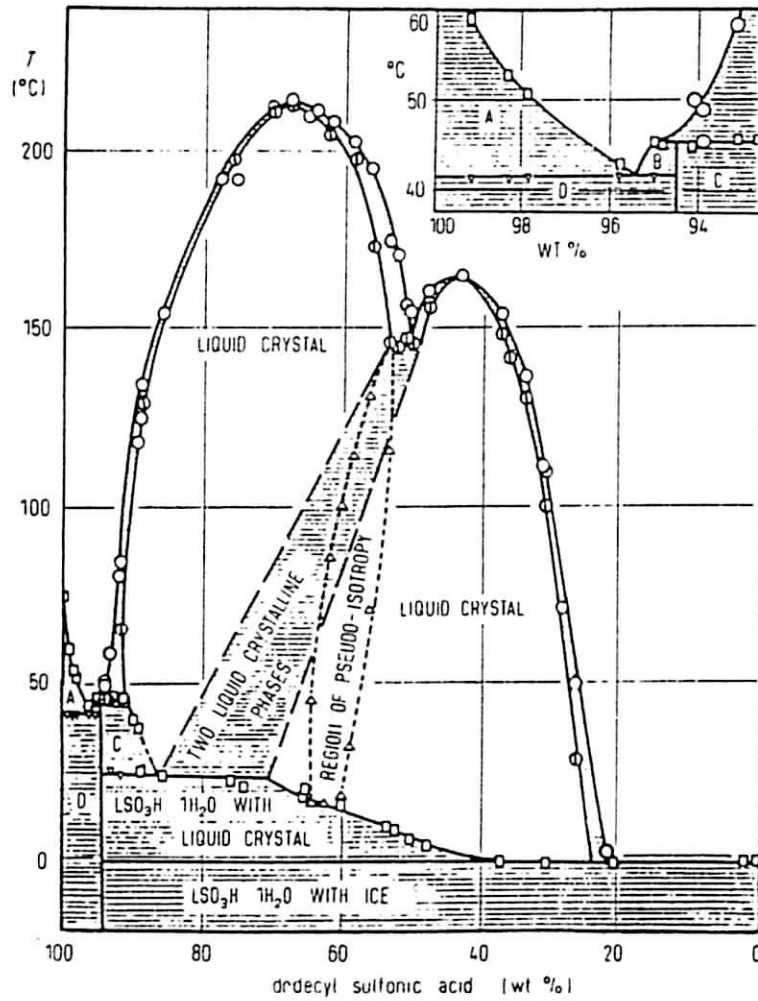
i)



j)



Phase diagram of the system dodecylsulfonic acid/ water



Kelker, Hans and Hatz, Rolf, *Handbook of Liquid Crystals*, Verlag Chemie, Weinheim, Deerfield Beach, Florida, Basel, 1980.

BLOCK COPOLYMER ARCHITECTURE



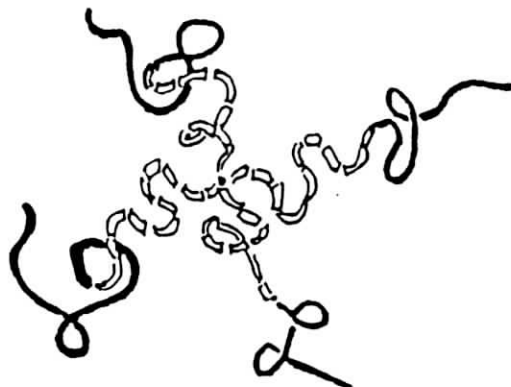
Diblock
A-B



Triblock
A-B-A



Multi-block
(A-B)_n



Star
(A-B)_x

Block and Graft Copolymers:

- phase separation with domain size 20 - 50 nm
- uniform size distribution
- self organization → supramolecular structure

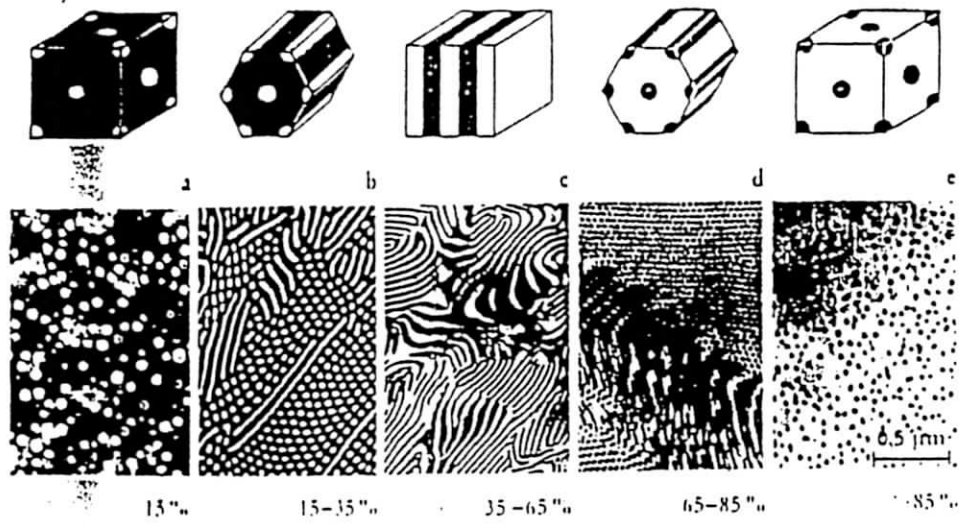


Table 1 Variants of Polymorphism

monomorphism	N	trimorphism	BAN
	A		CAN
	B		GAN
	C		BCN
	E		EBA
			BCA
dimorphism	AN		CDA
	BN		FCA
	CN		GCA
	GN		GBA
	BA		
	CA	tetramorphism	BCAN
	EA		GCAN
	CD		GFCA
	BC		GBAN
	EB		EBAN
		pentamorphism	GBCAN

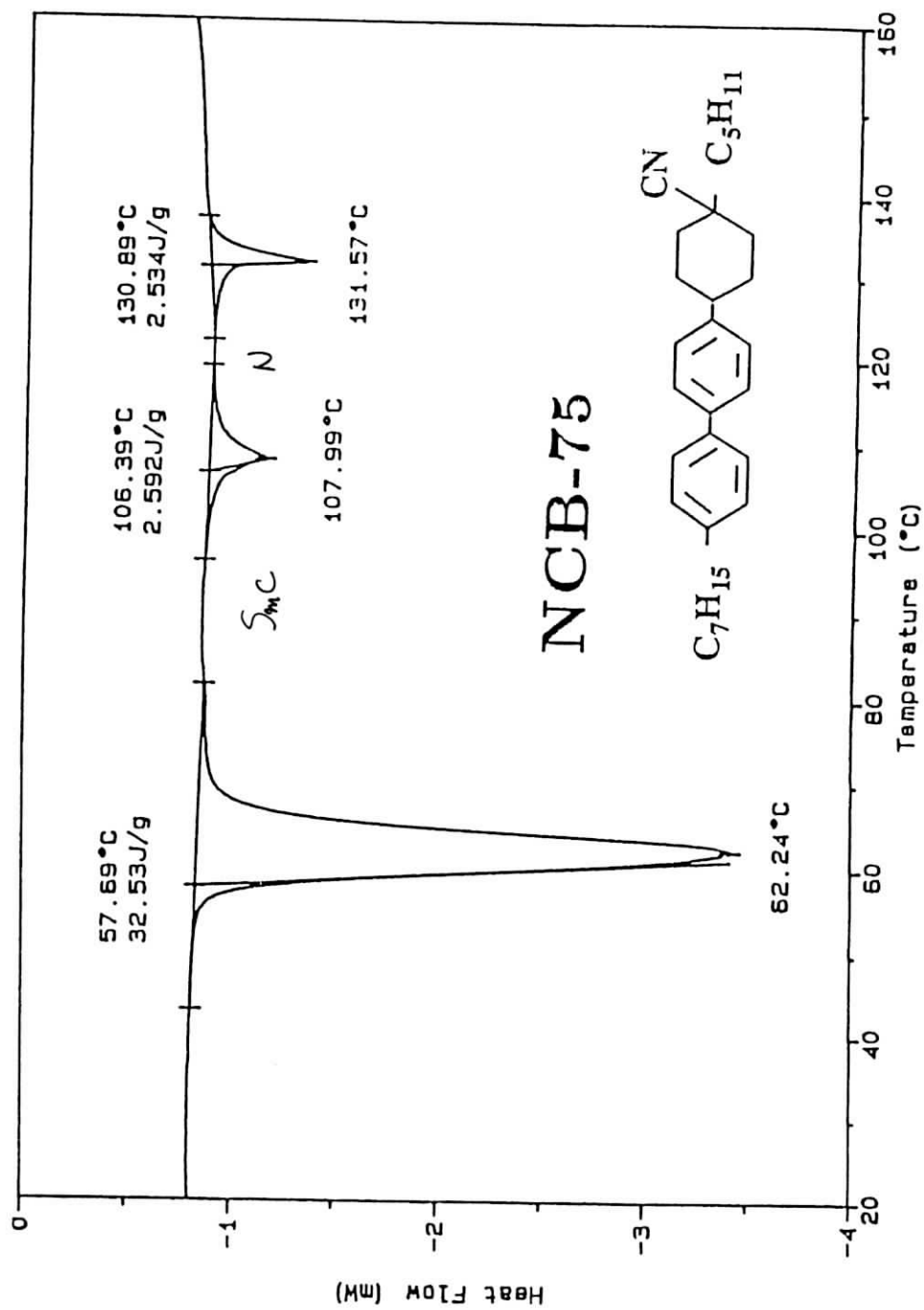
N = nematic (or cholesteric for chiral compounds)

A, B...G = smectic A, B...G

Demus, Dietrich and Richter, Lothar, *Textures of Liquid Crystals*, Verlag Chemie, Weinheim, New York, 1978.

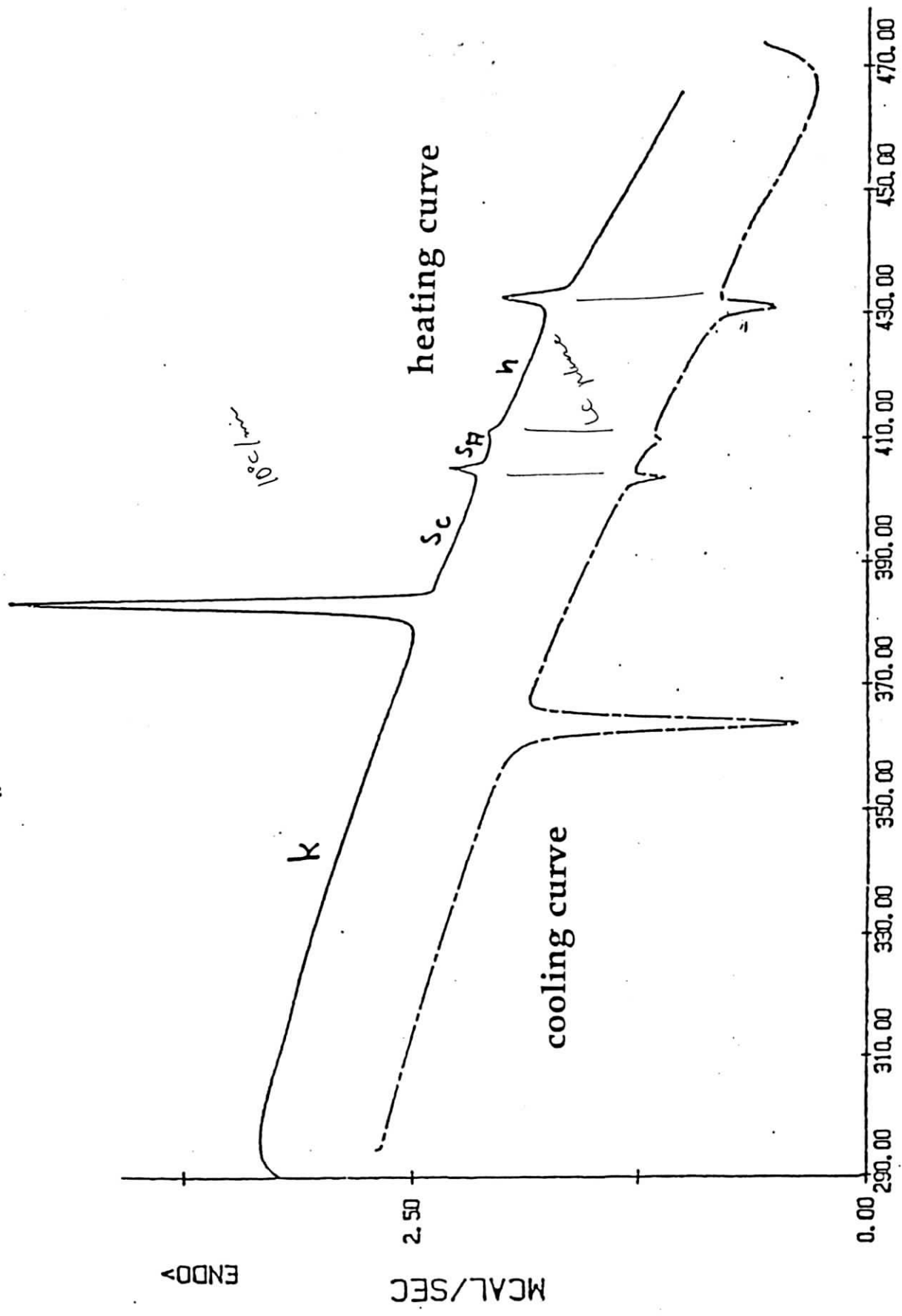
Transition	Number of cases	Transition enthalpy (kJ/mol)
n/i	202	0.84 - 9.6
c/i	79	0.84 - 3.8
s _A /i	93	2.9 - 12.6
s _C /i	21	10 - 42.7
s _D /i	1	10.5
s _A /n	65	0.21 - 4.6
s _A /c	26	0.42 - 1.9
s _B /n	1	8.8
s _C /n	17	0.67 - 9.6
s _C /c	2	2.1 - 4.6
s _B /s _A	55	0.42 - 4.6
s _B /s _C	12	1.84 - 10.5
s _C /s _A	59	<0.04 - 2.8
s _C /s _D	2	2.85 - 4.2
s _D /s _A	1	6.7
s _E /s _A	2	6.2 - 7.9
s _E /s _B	28	0.5 - 1.84
s _F /s _C	3	0.17 - 0.5
s _G /s _C	1	2.34
k/i (melting)	391	7.1 - 117

Kelker, Hans and Hatz, Rolf, *Handbook of Liquid Crystals*, Verlag Chemie, Weinheim, Deerfield Beach, Florida, Basel, 1980.



Birendra, Bahadur, *Liquid Crystals Applications and Uses*, Vol. 1, World Scientific Publishing, Singapore, London, New Jersey, Hong Kong, 1990

DSC - CURVES OF A POLYMORPHIC LIQUID CRYSTAL

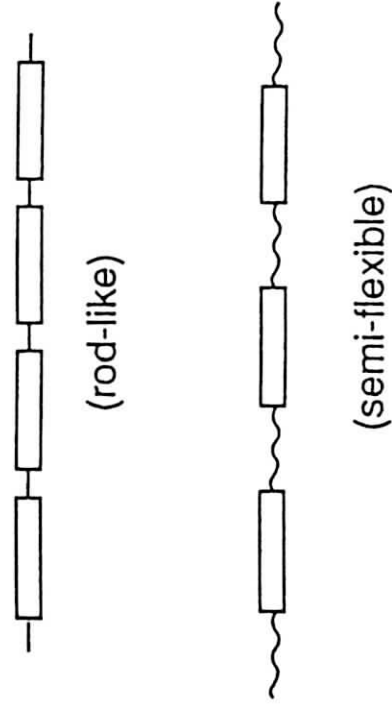


TEMPERATURE (K)

Liquid Crystal polymers

- Two basic (classic) categories:

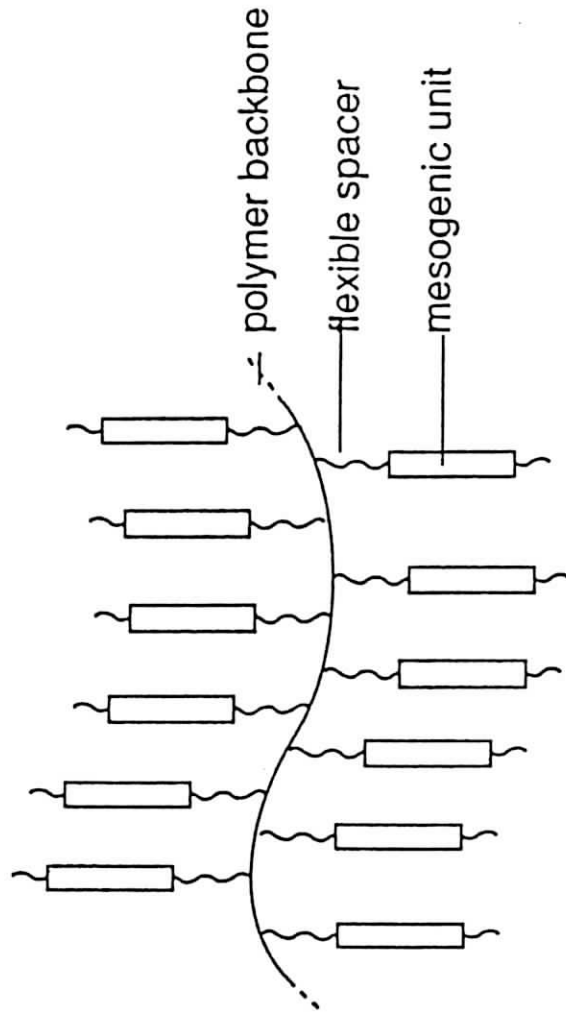
Main Chain LCPs



Structural materials

- High modulus, high strength fibers
- Engineering thermoplastics
- Additives in polymer blends

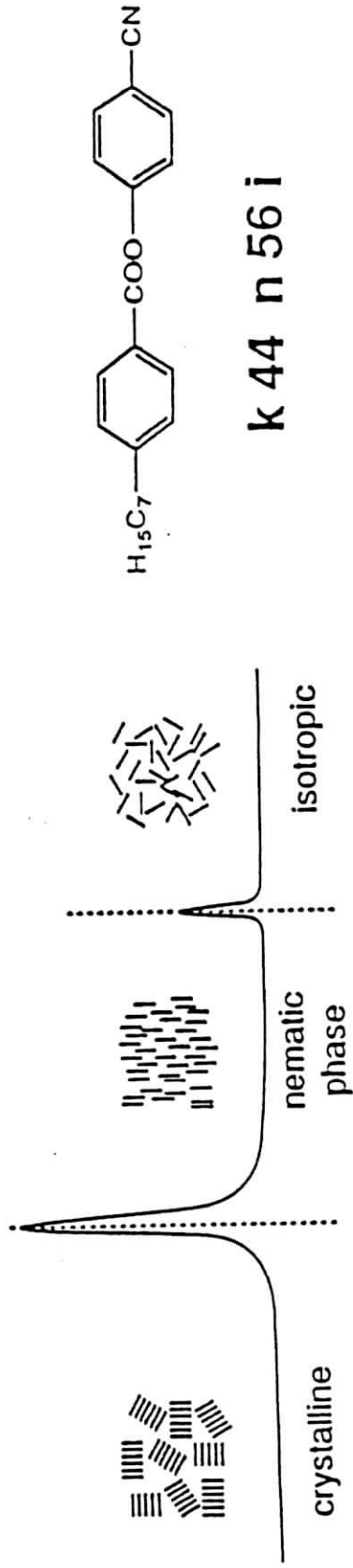
Side Chain LCPs



Functional Materials

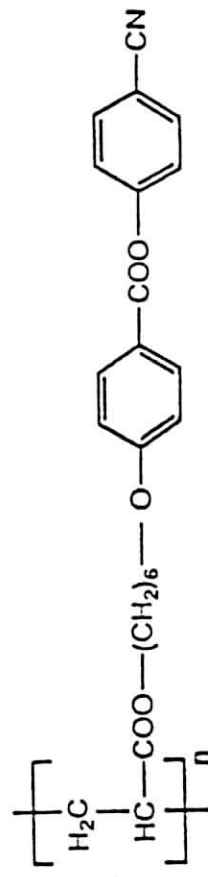
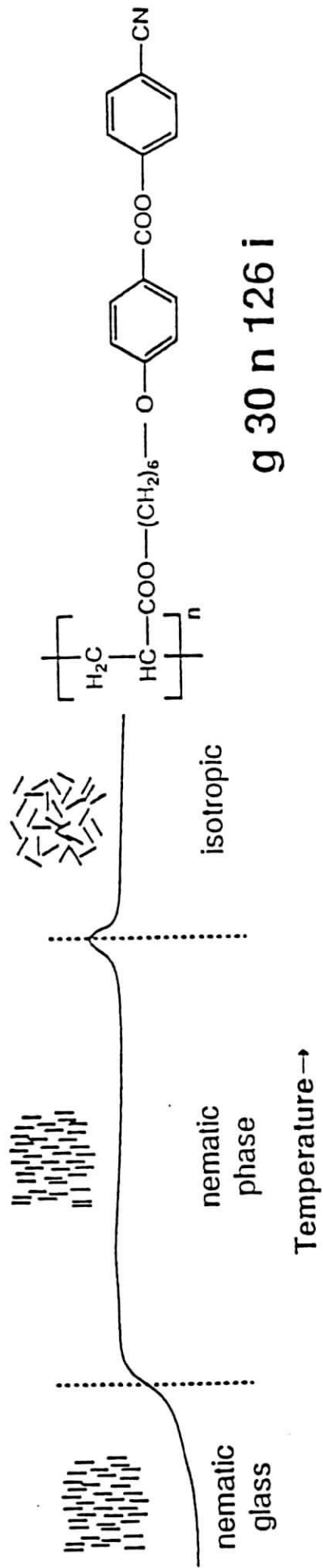
- Anisotropic glasses
- Opto-electronic
- Optical information storage

Low Molar Mass LC

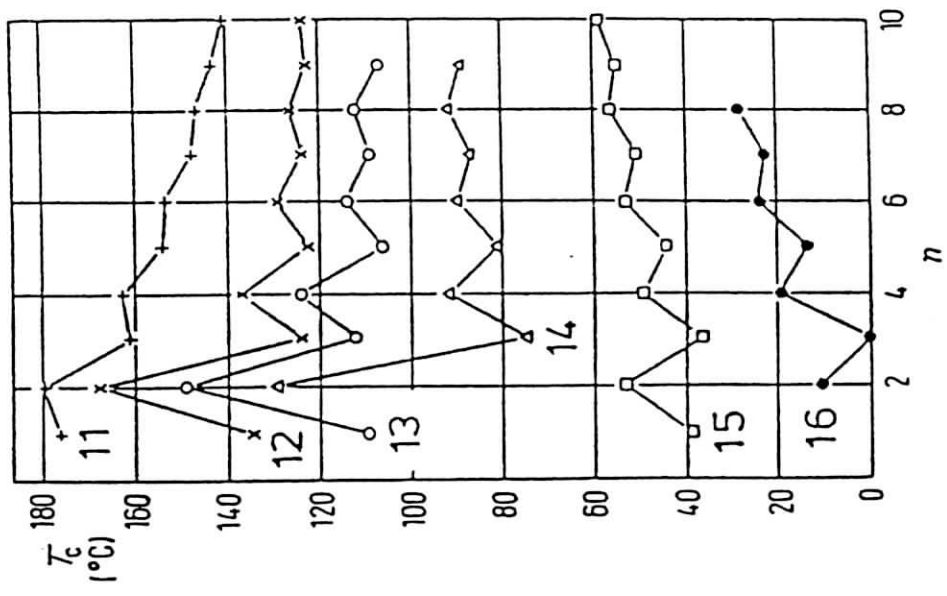
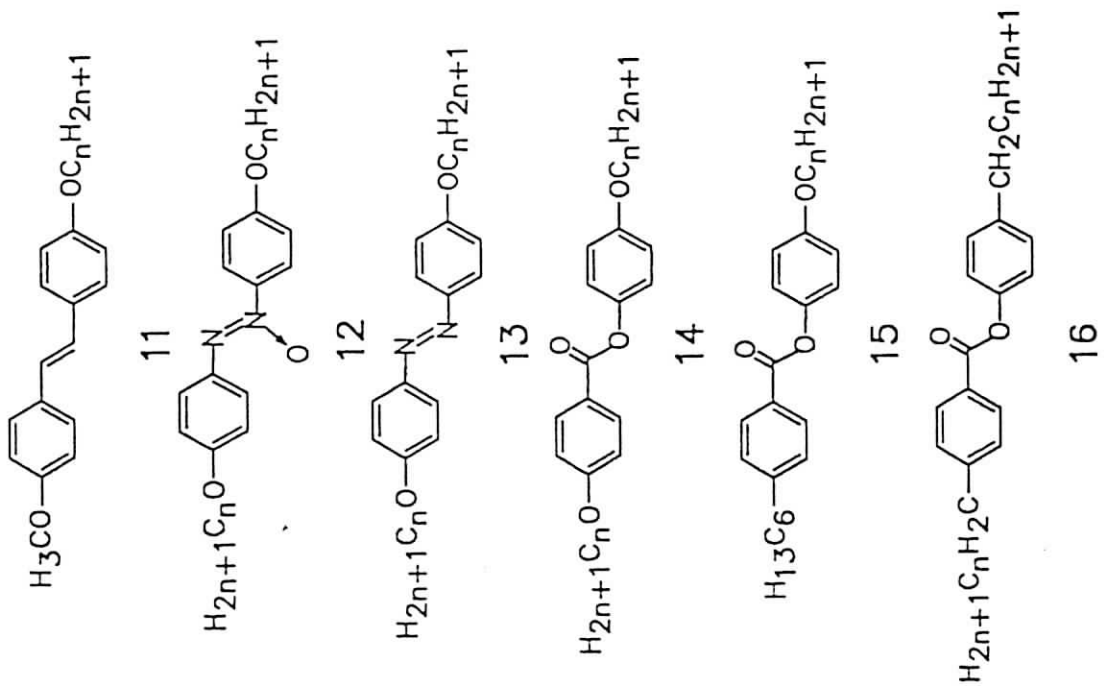


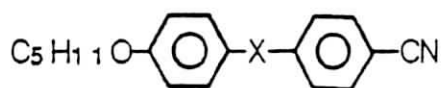
k 44 n 56 i

Side Chain LC



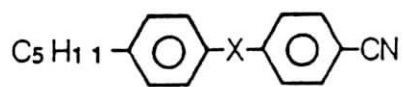
g 30 n 126 i



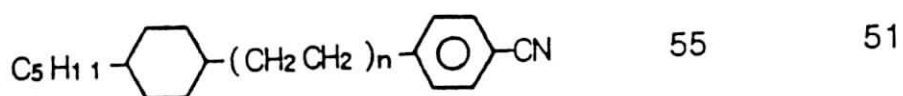
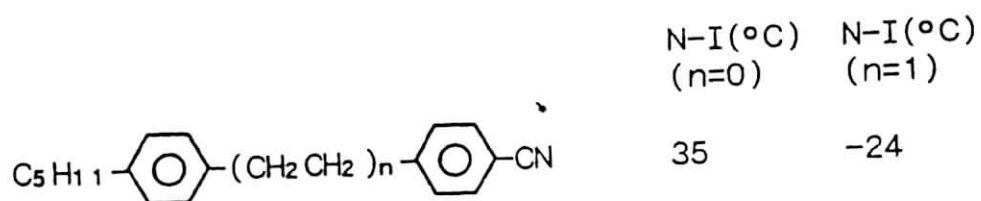


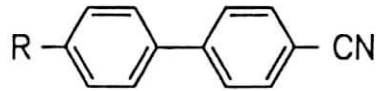
X	C-N(°C)	N-I(°C)
$\begin{array}{c} -\text{N}=\text{N}- \\ \\ \text{O} \end{array}$	93*	142.6
$-\text{N}=\text{N}-$	92	139
$-\text{CH}=\text{CH}-$	97	126
$-\text{COO}-$	87	96
$-\text{C}\equiv\text{C}-$	78	94
$-\text{CH}=\text{N}-$	62	93
Single bond	53	67.5

* a smectic A phase also occurs up to 107.2°C



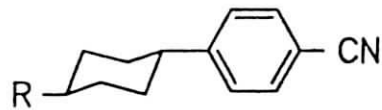
X	C-N(°C)	N-I(°C)	Δn ^{// ⊥}
$-\text{CO}_2-$	64.4	(55.4)	0.18
$-\text{C}=\text{C}-$	79.5	(70.5)	0.29





	R	
17a	H ₁₁ C ₅	K 22.5 N 35.0 I
17c	H ₁₅ C ₇	K 28.5 N 42.0 I
18a	H ₅ C ₂ O	K 48.0 N 69.0 I
18b	H ₇ C ₃ O	K 102.0 N (90.5) I
18c	H ₁₁ C ₅ O	K 71.5 N (64.0) I

高圧18-4の
20mm 18-4の
20mm 18-4の
20mm 18-4の



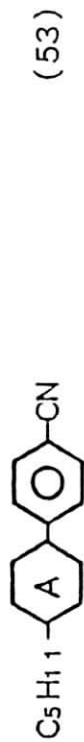
19


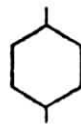

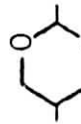

	R	
19b	H ₃ C	K 38 N (-25) I
19d	H ₇ C ₃	K 42 N 46 I
19e	H ₁₁ C ₅	K 30 N 55 I
19c	H ₁₅ C ₇	K 30 N 57 I

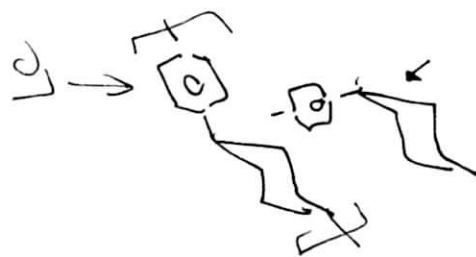


20

	R	
20a	H ₇ C ₃	K 58 S ₁ (18) S ₂ (44) S ₃ (57) N 80 I
20b	H ₁₁ C ₅	K 62 S ₁ (43) S ₂ (52) N 85 I
20c	H ₁₅ C ₇	K N 83 I



A	C-N(°C)	N-I(°C)	Δn	$\Delta \epsilon$	k_{33}/k_{11}
	22.5	35	0.18	11.5	1.3 (53a) ⁶
	31	55	0.1	9.7	1.6 (53b) ⁵
	71	52	0.18	19.7	1.2 (53c) ⁹²
	56	52	0.09	13.3	1.4 (53d) ⁹³
	62	100	-	-	- (53e) ⁹⁴



← display



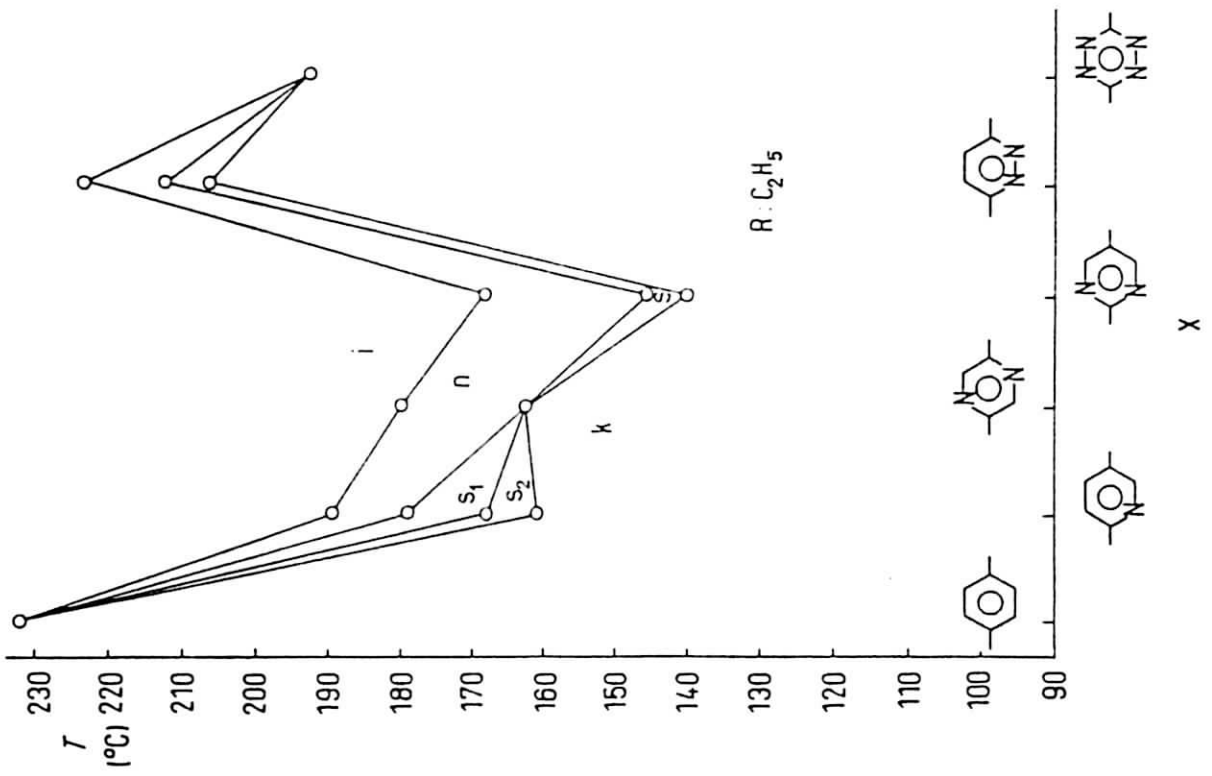
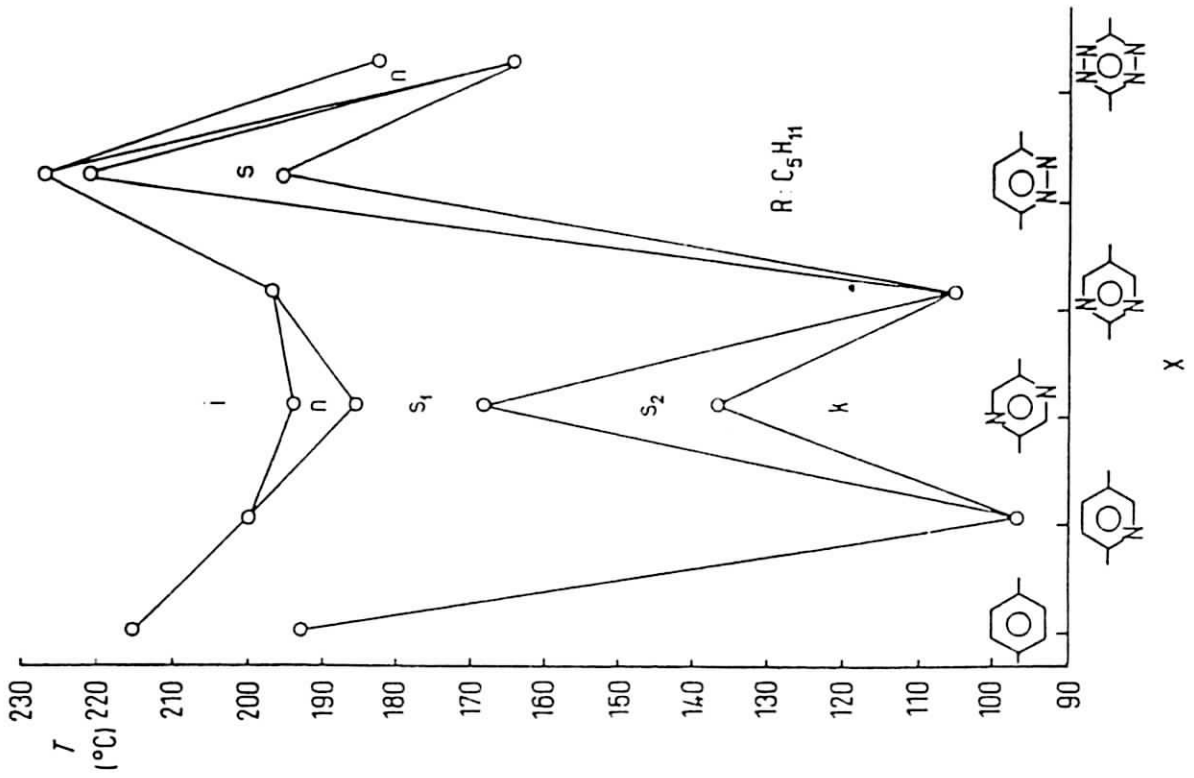
X

	-CH ₂ CH ₂ -	-CH ₂ O-	-COO-	-COO-
N-I(°C)	131	140	190	158
Visc 20°C(mm ² /s)	17	48	44.2	103
Birefringence	0.101	0.105	0.112	0.116



X

	-CH ₂ CH ₂ -	-	-COCH ₂ -	-COO-
N-I(°C)	163	190	169	219
Visc 20°C(mm ² /s)	34	44.2	132	117



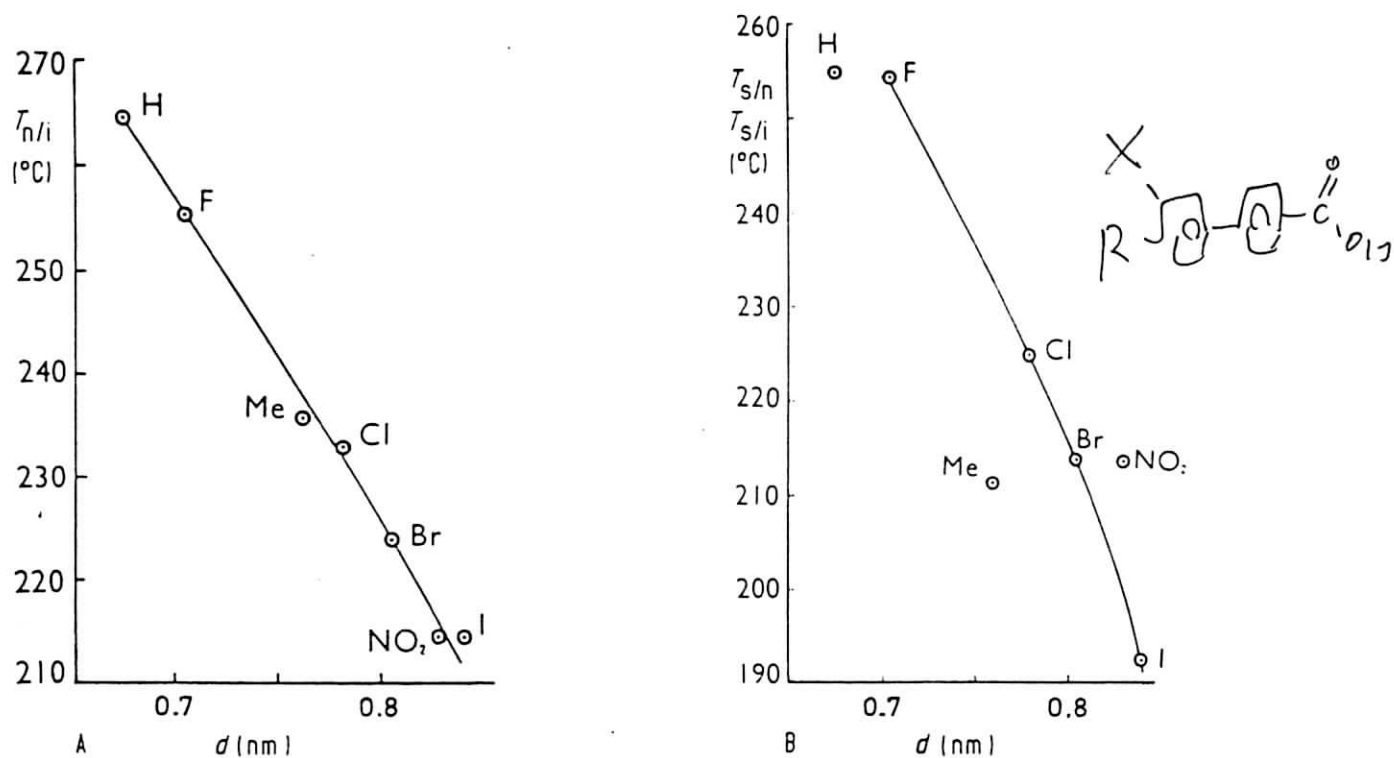
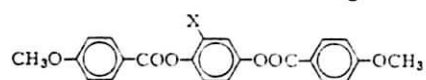


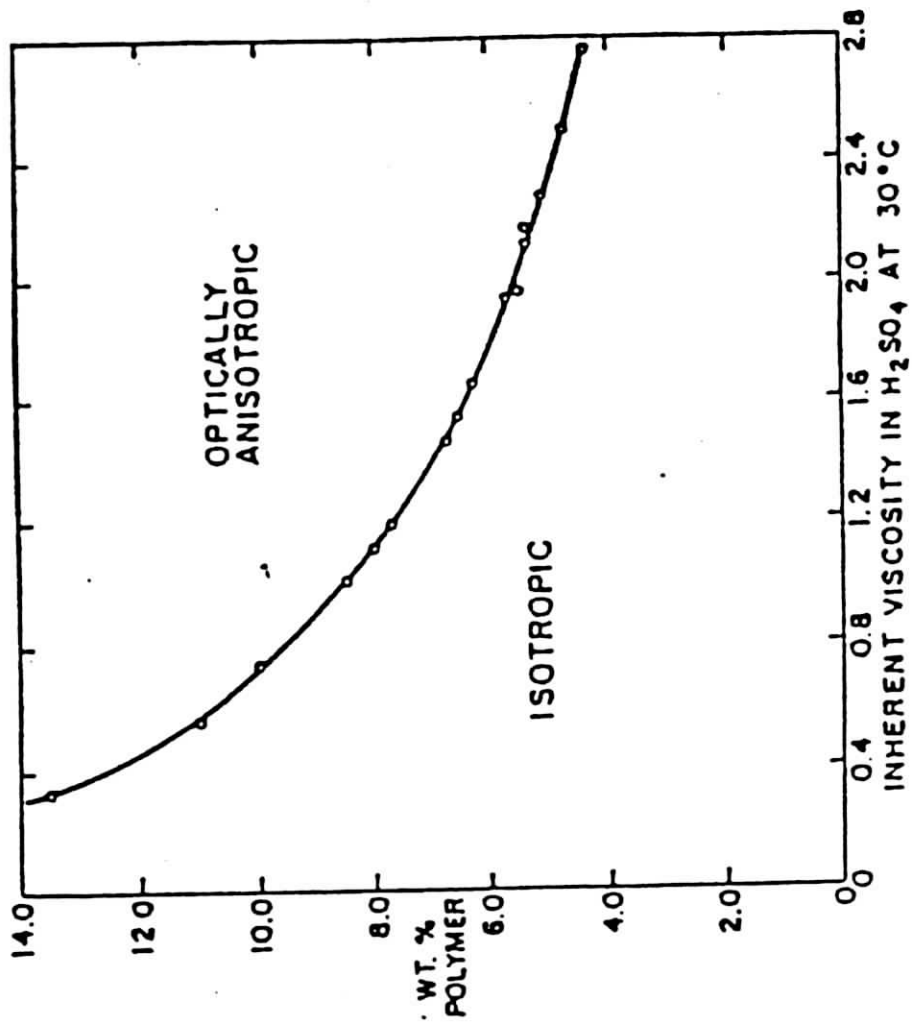
Fig. 2.12. Transition temperatures. $T_{n/i}$. (fig. A, the point for NO_2 in fig. A indicates the $T_{s/i}$). $T_{s/n}$ or $T_{s/i}$ (fig. B), as a function of molecular diameter, d , for different 3'-substituted 4'- n -alkoxybiphenyl-4-carboxylic acids (from [276]).

Table 2.6. Effect of molecular broadening on the thermodynamic parameters of the compounds.



(ΔH : Heat of transition in kJ/mol. ΔS : entropy of transition in J/mol·K).

X	$r_{(X)}$	$T_{(n/i)}$	$\Delta H_{(n/i)}$	$\Delta S_{(n/i)}$
H	0.12	301	1.71	2.98
F	0.135	278.5	1.69	3.07
Cl	0.18	252.4	1.94	3.69
Br	0.195	241.1	2.04	3.97
I	0.215	222.9	2.07	4.16
CH_3	0.20	252.1	2.22	4.23



Effect of inherent viscosity on critical concentration for poly(1,4-benzamide) in DMAc-4% LiCl.

RIGID CHAINS

isotropic



high shear

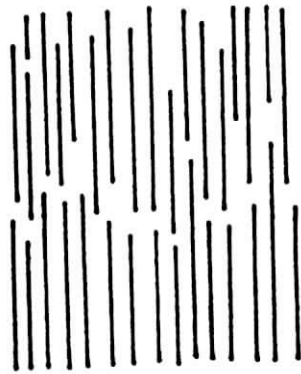
anisotropic



low shear



short τ



long τ

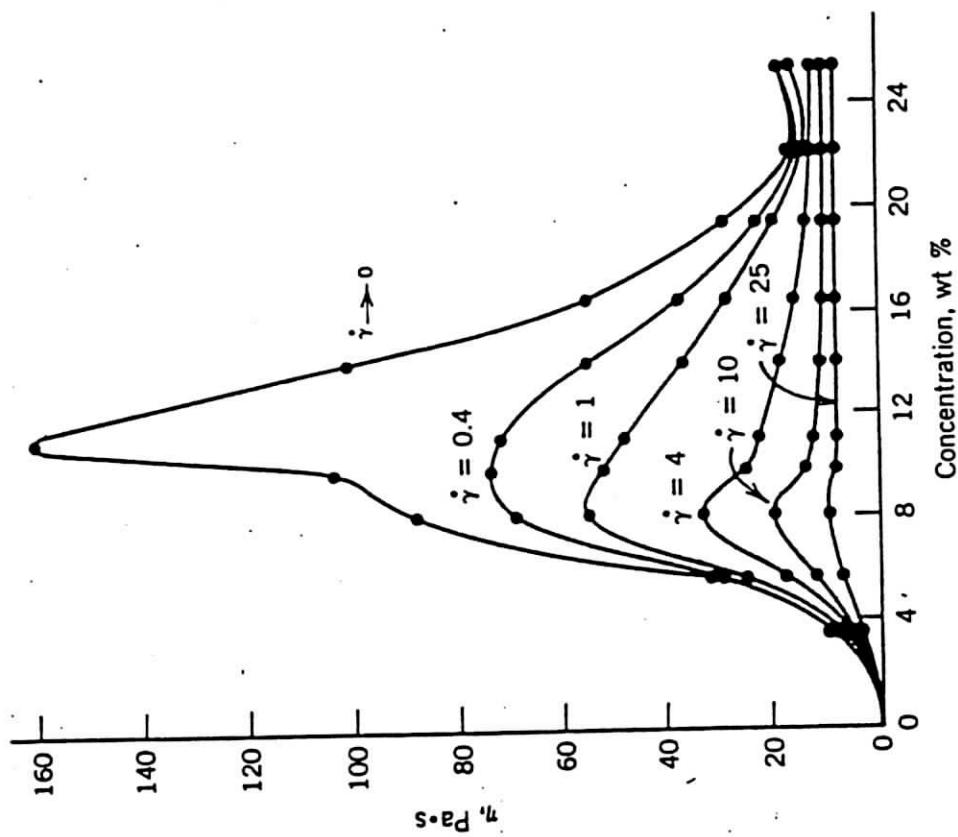
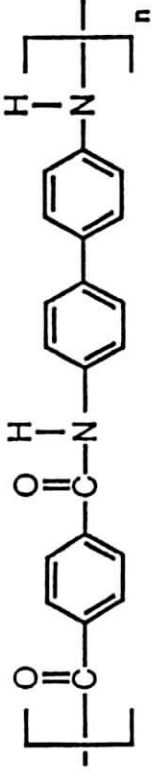
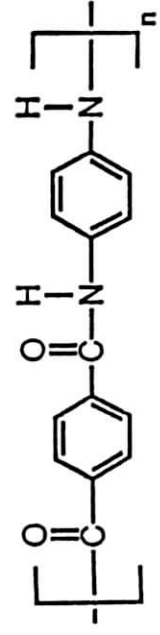


Fig. 6. Concentration dependence of steady-shear viscosity at several shear rates ($\dot{\gamma}$) for PBG in *m*-cresol (58). To convert Pa·s to P, multiply by 10.

(G. Kiss, R.S. Porter, J. Polym. Sci. Polym. Symp. 65, 193 (1978))

• **Unsubstituted aromatic polyamides**



Poly-(1,4-phenylene terephthalamide) Poly-(4,4'-biphenylene terephthalamide)

- limited solubility (solvent: sulfuric acid)
- limited temperature stability in solution
- high melting temperature (undergo decomposition)

• **Influence of structural modifications on:**

solubility properties:

- higher molecular weight polyamides
- higher concentrated solutions

lyotropic liquid crystalline solutions:

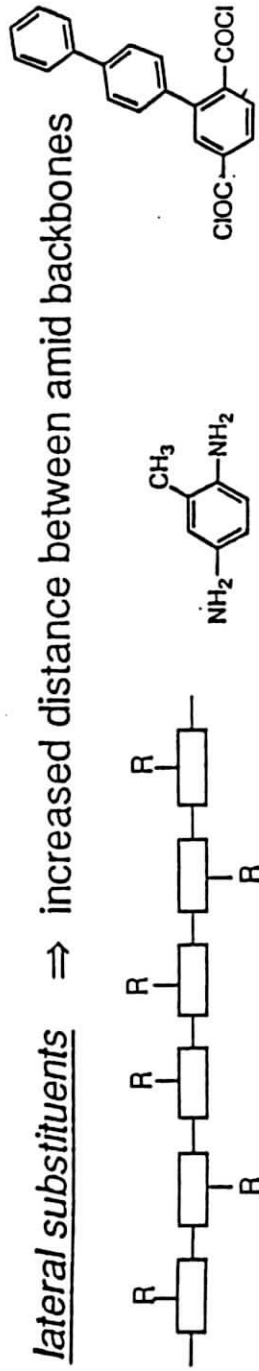
- phase behavior
- critical concentrations

thermal properties:

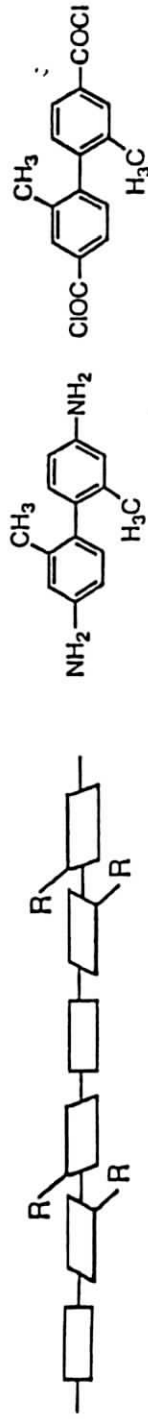
- lower phase transition temperatures

• Concepts of structural modifications for rodlike polyamides

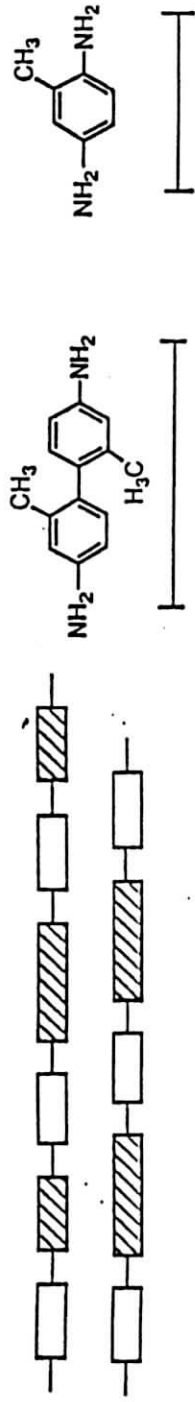
- reduction of hydrogen bonding
- lower crystallinity



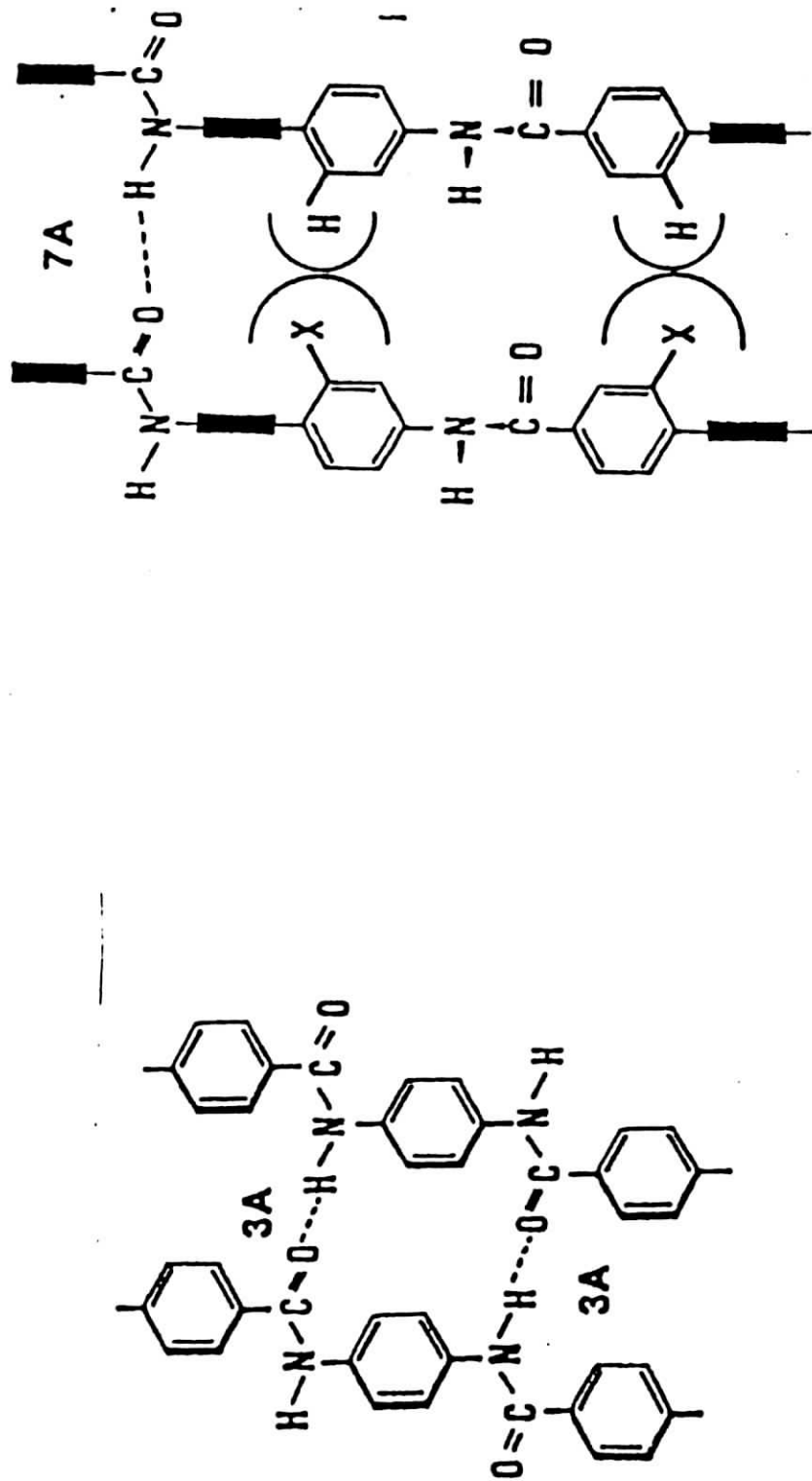
2,2'-disubstituted biphenylenes \Rightarrow non-coplanar structure



comonomers with different length \Rightarrow statistical incorporation



Hydrogen bonding in aromatic polyamides

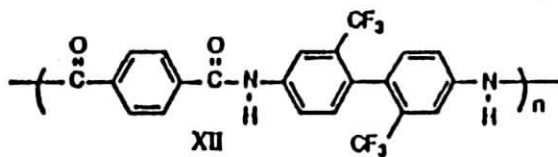
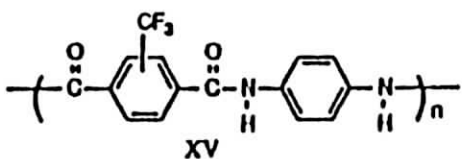
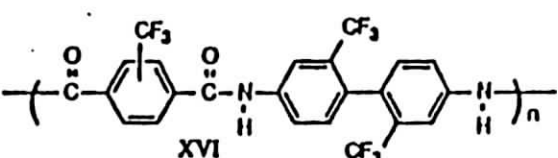
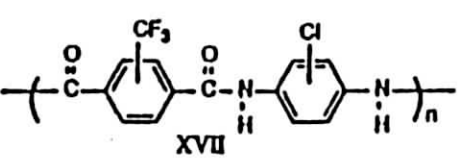
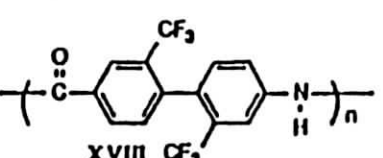
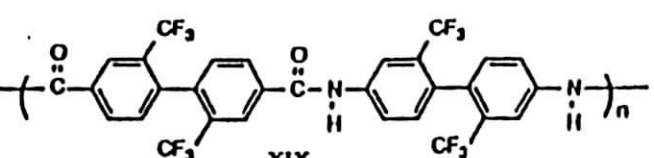
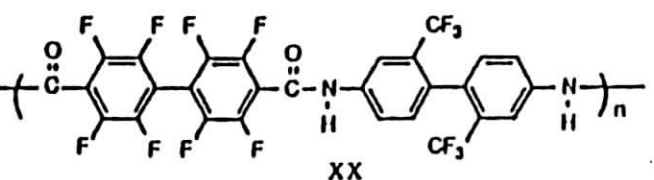


- hydrogen-bond distance: 3Å, (25-30 kJ/mol)

polyamides with substituted phenyl or biphenyl units:

- increased hydrogen-bond distance (7Å)
- less dense packing

TABLE 2. Spectral properties of selected aromatic polyamides

Polymer	λ_{max}	Maximum chromophore length
 <p>XII</p>	310 nm ^b	3 rings
 <p>XV</p>	314 nm ^a	3 rings
 <p>XVI</p>	295 nm ^a	2 rings
 <p>XVII</p>	289 nm ^a	2 rings
 <p>XVIII</p>	295 nm ^c	2 rings
 <p>XIX</p>	290 nm ^b	2 rings
 <p>XX</p>	273 nm ^b	1 ring

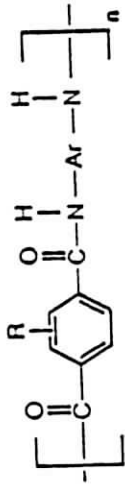
^aDMAc.

^b5% LiCl/DMAc (w/v).

^cTHF.

(from R. Gaudiana et al. Prog. Polym. Sci. 14,47 1989)

Solution properties

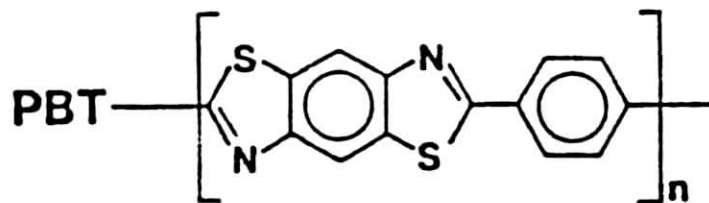
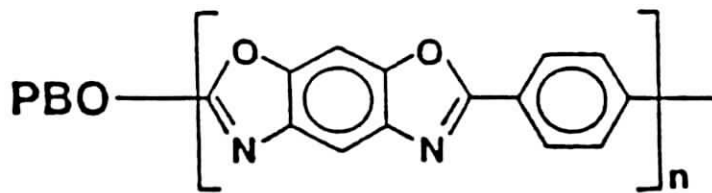
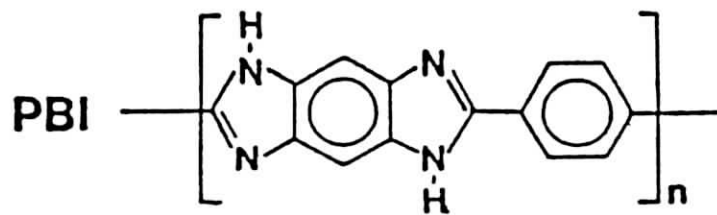


• Homopolyamides

Nr.	R	Ar	Solubility a)				inh. viscosity	
			H ₂ SO ₄	DMAC/LiCl	DMAC	DMSO	b) dl/g	c)
I			+	-	-	-	1.35	-
II			+	+	-	+	0.72	1.65
III			+	+	+	+	1.02	1.56
IV	H		+	+	-	-	-	4.07
V			+	+	up to 25%	-	-	3.82
VI			+	+	up to 30%	+	-	2.50
VII			+	+	up to 40%	+	-	2.42

a) + soluble, T=25°C
 - insoluble, T=25°C
 b) sulfuric acid (96%), 30°C, 0.5g/dl
 c) DMAC/LiCl (4%, w/v), 25°C, 0.5g/dl

RIGID ROD POLYMERS

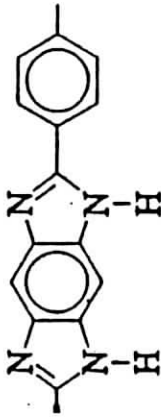


Compound

Structure

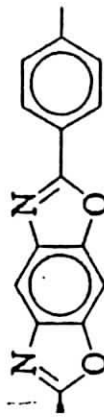
Lyotropic solution

poly(1,4-phenylene-2,6-benzobisimidazole)



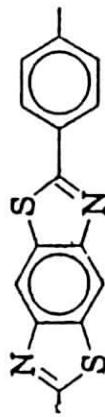
methanesulfonic acid

poly(1,4-phenylene-2,6-benzobisoxazole) (PBO)



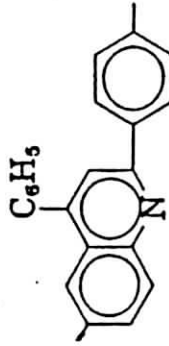
methanesulfonic acid
chlorosulfonic acid
100% sulfuric acid

poly(1,4-phenylene-2,6-benzobisthiazole) (PBT)



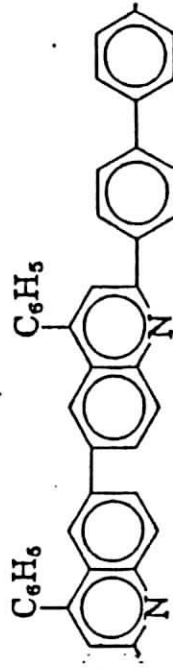
5-10% in polyphosphoric acid
methanesulfonic acid

poly[2,6-(1,4-phenylene)-4-phenylquinoline]



1.0-1.5% in *m*-cresol-di-*m*-cresyl phosphate

poly[1,1'-(4,4'-biphenylene)-6,6'-bis(4-phenylquinoline)]



>9% in *m*-cresol-di-*m*-cresyl phosphate

(from Kwolek et al. Encyclopedia of Polymer Science, Vol.9)